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D2066**Job Sheet 209307****Part No:** D2066**Job Qty:** 1 pcs**Part Name:** Arm**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/22/20**Job Tracking No:****Due Date:** 5/4/20**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG REV C IPP D 02.03.18 Added pick list NG IPP E 07.10.03 removed p/c EC verified by: DD IPP Rev:F
08-07-24 revC as per dwg (ecn 08-504) DD verified by:EC

Ship Via:**Bill of Materials**

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Container No: S272944**Part:** D2066**Job No:** 209307**Serial No/Batch:** S272944**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 04/23/20

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	5/4/20	0.00	1.21	Small Fab - 1		GP 20-04-23	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
						Small Fab - 8			
						Small Fab - 9			
						Small Fab - Various 1			
110	QC 5	1 pcs	5/4/20	0.00	0.00	QC 5 - 10		DAS 40 9-89 APR 23 2020	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			
						QC 5 - 30			
						QC 5 - 40			
						QC 5 - 61			
						QC 5 - 81			
						QC 5 - 82			
120	Packaging 3-1 - Stock - B4B	1 pcs	5/4/20	0.00	0.00	Packaging 3 - 1 - B4B		DAS 58 9-89 APR 23 2020	
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 37 - B4B			
130	QC 21 - SA	1 pcs	5/4/20	0.00	0.00	QC 21 - SA - 21		DAS 21 9-89 APR 24 2020	
						QC 21 - SA - 70			
						QC 21 - SA - 53			

Part Op 100 - (Small Fab) 1-Punch 1/2" OD x .049" Wall 304/316 SS Seamless Tube (Ref QSI 017 4.1.1.2) as per Dwg D2066
 Descriptions: (per D2727) Use punch Jig DT8012 2-Slide on parts per Dwg and W/O for D2676-043 3-Punch other end to length (28.62") as per Dwg D2066 4-Bend per Dwg D2066 5-Drill using DT9034
 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location: ST 365
 130 - QC21- Final Inspection - Work Order Release

Job BOM					615601
Part / Item	Component Name	Quantity	Operation	Container	
D2052	Bracket GA118	2 pcs (2 ea)	100-Small Fab - 1	5245326	
D2054	Bushing - Delrin GA126	2 pcs (2 ea)	100-Small Fab - 1	5198669	
D2055	Clamp GA126	1 pcs (1 ea)	100-Small Fab - 1	5201426 187287	
D2056	Bell Crank Assembly GA126	1 pcs (1 ea)	100-Small Fab - 1	5201426	
M304TR0.500W.049	304 Round Tube .500 X .049W ✓	2.3860 ft (2.386 ea)	100-Small Fab - 1	5201426	
MS21042L3	Nut 303	2 Ea (2 ea)	100-Small Fab - 1	5260063	
MS27039-1-18	Screw 280 } ST.	2 Ea (2 ea)	100-Small Fab - 1	5124326-1	
NAS1149D0363J	Washer 264 }	4 Ea (4 ea)	100-Small Fab - 1	5248137	
CUT TO 28.88					
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	D2052	2	10	0	
	D2054	2	48	0	
	D2055	1	8	0	
	D2056	1	13	0	
	M304TR0.500W.049	2	114	0	
	MS21042L3	2	1,904	0	
	MS27039-1-18	2	1,023	0	
	NAS1149D0363J	4	572	0	
Part Specifications					
Specifications could not be found.					

Plex 4/22/20 10:06 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					